## An InGrid based Detector for CAST 49<sup>th</sup> CAST Collaboration Meeting CERN

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## Outline



- InGrid based Detector for CAST
  - New Detector Design
  - New InGrids 3<sup>rd</sup> batch of IZM InGrids
- 3 Tests with Argon/iButane 97.7/2.3
- 4 Schedule towards operation at CAST

#### 5 Conclusion

## InGrid - What was it again?

#### Micromegas on top of Timepix ASIC

- Fabrication by means of photolithographic postprocessing
- Very good alignment of grid and pixels
- Each avalanche is collected on one pixel
- Detection of single electrons possible

#### InGrid - SEM



#### Timepix + InGrid



#### Protection layer

- Timepix was not designed to survive discharges: must protect electronics!
- Resistive layer (2-8 µm silicon nitride) to spread charge in case of discharge

## Timepix ASIC

#### Timepix ASIC - Facts

- $256 \times 256$  pixels,  $55 \times 55 \, \mu m^2$  pitch
- $1.4 \times 1.4 \,\mathrm{cm^2}$  active area
- Charge sensitive amplifier and discriminator in each pixel, 90 e ENC
- Two modes: Charge or Time

#### Carrier board



#### MUROS 2.1



#### Readout

- Readout with MUROS 2.1
  Medipix reUsable ReadOut System developed at NIKHEF
- Acquisition and control: Pixelman

## New Detector Design



#### Changes in detector design

- New design based on the current CAST Micromegas
- Plexiglas instead of aluminium
- Metalized Mylar $\ensuremath{\mathbb{R}}$  film (5  $\ensuremath{\mathrm{\mu m}}$ ) as cathode and window

## New Detector Design



#### Changes in design

- New carrier and intermediate boards
- HV connection from downside
- HV feedthroughs implemented on intermediate board
- Plug and socket connection instead of flat ribbon cable

## New Detector Design





## Faraday Cage



## **Overall Detector Status**

#### Detector status

- Detector works well
- Exchange of chip takes about  $1 \, h$
- Grid signal could not be decoupled
- At the moment detector is occupied by colleague testing the new IZM-InGrids

#### Next steps

- Build clone of detector including minor improvements
- Mount detector inside Faraday cage
- Try to decouple grid signal with different preamplifiers
- Tests with different x-ray windows (with strongback)

## Wafer Scale Ingrid Production

#### InGrid fabrication

- Fabrication steps take about one week
- Single and few chip processing: NIKHEF / Mesa+ (Twente)
- Wafer processing ( $\sim 100$  chips at once): in cooperation with IZM Berlin

#### Timepix wafer



# IZM InGrid - SEM



#### Formation of the protection layer

- Vapor deposition process
- Very critical, high temperature  $(> 200 \,^{\circ}\text{C})$
- Bondpads have to be protected
- Achieved with photolithographic polyimide mask and a lift-off process

## 2<sup>nd</sup> batch of IZM InGrids

#### Problems

- Pillars are too high (70 µm instead of 50 µm)
- Inactive (less sensitive) areas, probably caused by residuals from cleaning process
- Chips die fast when operated above moderate grid voltages
- Pinholes/cracks in protection layer

## Focused Ion Beam Imaging

#### Twente InGrids



## IZM InGrids 2<sup>nd</sup> batch





## 3<sup>rd</sup> batch of IZM InGrids

#### Improvements

- New masks for the deposition of the protection layer: now larger area of chip is covered
- Pinholes in protection layer were caused by defect of machine
- Improved cleaning process to avoid residuals
- Fresh bottle of photoresist, old one was stored too long

#### First tests

- New InGrids withstand HV
- Less insensitive areas
- Up to now 2 chips were testes at Bonn: no one died!

## Tests with Argon/iButane 97.7/2.3

#### General results

- Operation with Argon/iButane 97.7/2.3 is possible
- **BUT:** Already at low gas gains more pixels are observed than expected
- AND: Many isolated pixels with low charge

#### Possible causes

- Both effects were already seen for Argon/iButane 95/5, BUT only at very high gas gains
- Charge sharing between pixels? NO not at low gas gains; cannot explain isolated pixels
- Conversion of UV photons from the avalange? MAYBE could explain isolated pixels; less quencher → effect becomes stronger

## Charge on isolated pixels







## Operation with Argon/iButane 97.7/2.3

#### How to deal with these effects?

- Either operate at very low or very high gas gains
- Compensate in software: combine pixel clusters caused by charge sharing; correct number of pixels; ...
- Nevertheless these effects will affect energy resolution

#### What can we learn from it?

- Should be possible to do a (rough) measurement of the range of UV photons in the gas amplification stage
- Planning to do measurements with different quencher fractions

## Tests in the CAST Detector Lab

#### Plans

- Do tests in CAST Detector Lab when X-ray beam line is able to produce low energy X-rays
- Optimistic planning: maybe begin of December?
- Maybe also test different drift windows
- Characterize detector at different energies (reference data sets)

### To do. . .

- Drift windows with strongbacks have to be manufactured
- Clone of InGrid based detector has to be ready
- Build custom endplate for Faraday cage at X-ray beam line

## Tests at CAST

#### Plans

- If tests in CAST Detector Lab are successful: install InGrid based detector at XRT
- Take data...

#### To do. . .

- Interconnection between XRT and detector has to be constructed and manufactured
- Question of shielding has to be discussed
- Windows transparent at low energies

## Conclusion

- New InGrid based detector is ready
- 3<sup>rd</sup> batch of IZM InGrids is available and being tested They do not die that fast any more <sup>(i)</sup>
- Operation with Argon/iButane 97.7/2.3 is not optimal but should be possible
- Planning to do tests in the CAST Detector Lab
- Still many things to do and to consider towards an operation at CAST

InGrid - What was it again? InGrid based Detector for CAST Tests with Argon/iButane 97.7/2.3 Schedule Conclusion

## Thanks for your attention!